FOR PWM SPRAYERS

COMBO-JET® 80° Tip-Cap Performance Specifications for PWM Systems

Please Note: 1. Flow and application rates shown are for water only, applied on 20" spacing. 2. For applications where a uniform pattern is required, recommended pressures are higher than in standard spray systems. 3. Cap color determined by flow rate, as per ISO standard. 4. In order to make this chart easier to use, not all available tip-cap sizes are shown. For specifications for 005, 0067, 20, 25, 30, 40, 50 & 60 size Tip-Caps, visit our website. 5. Standard PVM systems have inherent flow capacity up to 1.5 US Gallons/Min						TI	P SI)-X) ERIE	S	TI	SR8	ERII	ES	T	MR8	ERI	ES	DR80-XX TIP SERIES Recommended Pressure: 35-100 PSI				SPRAY TIP PART #s			
Tip Flow Sprayer Speed Range (Rounded)						1 25-70 PSI VMD (Droplet Siz							ift %):	<u> </u>			<600u	(Small			Tin-Can	& Part No.			
Cap	Rate	PSI		.,		llons/Acre	-	80° ER Series				80° SR Series				70 1200		R Serie		80° DR Series				Tip-Cap	Part #
No.	USGPM		5.0	7.5	10.0	12.5	15.0	VMD	<141	<200	<600	VMD	<141	<200	<600	VMD	<141	<200	<600	VMD	<141	<200	<600	Straine	
	0.07	20	1.0-4.2	0.7-2.8	0.5-2.1	0.4-1.7	0.3-1.4	176	28%	64%	100%	293	8%	22%	97%	-	-	-	-	-	-	-	-	ER80-01	40270-01
01	0.09	30	1.3-5.1	0.9-3.4	0.6-2.6	0.5-2.1	0.4-1.7	156	41%	74%	100%	234	20%	39%	97%	219	23%	43%	97%	312	10%	21%	94%	SR80-01	40288-01
	0.10	40	1.5-5.9	1.0-4.0	0.7-3.0	0.6-2.4	0.5-2.0	144	49%	81%	100%	199	29%	51%	97%	192	30%	53%	97%	275	14%	29%	96%	MR80-01	40290-01
	0.10	50	1.7-6.6	1.1-4.4	0.8-3.3	0.7-2.7	0.6-2.2	135	56%	86%	100%	176	36%	60%	98%	173	36%	61%	97%	249	17%	34%	98%	DR80-01	40280-01
	0.12	60	1.8-7.3	1.2-4.8	0.9-3.6	0.7-2.9	0.6-2.4	128	61%	91%	100%	159	41%	68%	98%	159	40%	67%	97%	230	19%	39%	99%	100 Mesh	
ł	0.12	70	2.0-7.8	1.3-5.2	1.0-3.9	0.8-3.1	0.7-2.6	122	66%	95%	100%	146	46%	75%	98%	148	44%	73%	97%	214	21%	43%	100%	4025	
	0.13	20	1.6-6.3	1.0-4.2	0.8-3.1	0.6-2.5	0.5-2.1	200	21%	50%	100%	318	8%	19%	93%	140	4470	7370	- 31 /0	214	2170	- 4070	-		40270-015
1	0.11	30	1.9-7.7	1.3-5.1	1.0-3.8	0.8-3.1	0.6-2.6	180	29%	59%	100%	264	16%	31%	95%	324	10%	21%	94%	419	4%	9%	87%		40288-015
1	0.15	40	2.2-8.9	1.5-5.9	1.1-4.4	0.9-3.5	0.7-3.0	167	34%	65%	100%	231	22%	40%	96%	285	14%	28%	96%	381	6%	12%	90%	MR80-015	
015	0.13	50	2.5-9.9	1.7-6.6	1.2-5.0	1.0-4.0	0.7-3.0	158	39%	70%	100%	208	26%	48%	97%	257	17%	33%	97%	354	7%	15%	92%		40280-015
1	_	-	2.7-11				0.9-3.6		42%	73%		191	30%	53%	97%	237	19%		98%	333	8%		94%		
1	0.18	60		1.8-7.2	1.4-5.4	1.1-4.3		151	-	_	100%					221		38%			_	17%		100 Mesh	
	0.20	70	2.9-12	2.0-7.8	1.5-5.9	1.2-4.7	1.0-3.9	145	45%	77%	100%	178	33%	58%	98%		22%	42%	99%	317	9%	19%	95%	4025	
02	0.14	20	2.1-8.3	1.4-5.6	1.0-4.2	0.8-3.3	0.7-2.8	185	28%	56%	100%	296	9%	21%	93%	-	-	- 400/		450	- 00/	-	-	ER80-02	40270-02
	0.17	30	2.6-10	1.7-6.8	1.3-5.1	1.0-4.1	0.9-3.4	171	34%	62%	100%	258	15%	31%	95%	328	8%	18%	94%	456	3%	7%	80%	SR80-02	40288-02
	0.20	40	2.9-12	2.0-7.9	1.5-5.9	1.2-4.7	1.0-3.9	162	38%	66%	100%	235	20%	38%	96%	299	11%	23%	94%	421	4%	10%	84%	MR80-02	40290-02
	0.22	50	3.3-13	2.2-8.8	1.6-6.6	1.3-5.3	1.1-4.4	155	42%	69%	100%	217	24%	43%	97%	279	13%	27%	95%	396	5%	12%	86%	DR80-02	40280-02
	0.24	60	3.6-14	2.4-9.6	1.8-7.2	1.4-5.8	1.2-4.8	150	44%	72%	100%	204	27%	48%	98%	263	15%	31%	95%	376	6%	13%	88%	50 Mest	
	0.26	70	3.9-16	2.6-10	1.9-7.8	1.6-6.2	1.3-5.2	146	47%	74%	99%	194	29%	52%	98%	251	17%	34%	95%	361	7%	15%	89%	4025	
025	0.17	20	2.6-10	1.7-6.9	1.3-5.2	1.0-4.1	0.9-3.5	234	17%	37%	100%	344	6%	14%	89%	-	-	-	-	-	-	-	-		40270-025
	0.21	30	3.2-13	2.1-8.5	1.6-6.3	1.3-5.1	1.1-4.2	210	23%	45%	100%	299	11%	23%	92%	429	4%	10%	80%	463	3%	7%	77%		40288-025
	0.25	40	3.7-15	2.4-9.8	1.8-7.3	1.5-5.9	1.2-4.9	195	28%	51%	100%	270	15%	29%	94%	386	6%	14%	84%	432	4%	10%	80%	MR80-025	
	0.28	50	4.1-16	2.7-11	2.0-8.2	1.6-6.6	1.4-5.5	184	31%	55%	100%	250	18%	34%	95%	356	8%	17%	87%	410	5%	12%	83%		40280-025
	0.30	60	4.5-18	3.0-12	2.2-9.0	1.8-7.2	1.5-6.0	175	34%	59%	100%	235	20%	38%	96%	333	9%	19%	88%	393	6%	13%	84%	50 Mest	
	0.33	70	4.8-19	3.2-13	2.4-9.7	1.9-7.8	1.6-6.5	168	36%	62%	100%	223	22%	42%	97%	315	10%	21%	90%	379	7%	14%	86%	4025	
	0.21	20	3.1-12	2.1-8.2	1.5-6.2	1.2-4.9	1.0-4.1	251	17%	38%	99%	406	4%	9%	86%	-	-	-	-	-	-	-	-	ER80-03	40270-03
	0.26	30	3.8-15	2.5-10	1.9-7.6	1.5-6.1	1.3-5.1	230	22%	44%	99%	349	9%	17%	89%	437	4%	10%	80%	485	3%	7%	71%	SR80-03	40288-03
03	0.29	40	4.4-17	2.9-12	2.2-8.7	1.7-7.0	1.5-5.8	217	26%	49%	99%	314	12%	22%	91%	395	6%	13%	85%	451	4%	9%	76%	MR80-03	40290-03
	0.33	50	4.9-20	3.3-13	2.4-9.8	2.0-7.8	1.6-6.5	207	29%	52%	99%	289	14%	27%	92%	364	8%	16%	87%	426	5%	11%	80%	DR80-03	40280-03
	0.36	60	5.4-21	3.6-14	2.7-11	2.1-8.6	1.8-7.1	199	31%	55%	99%	270	16%	30%	93%	341	9%	18%	89%	406	6%	13%	82%	50 Mest	
	0.39	70	5.8-23	3.9-15	2.9-12	2.3-9.3	1.9-7.7	192	33%	57%	99%	255	18%	33%	93%	323	10%	20%	90%	391	7%	14%	84%	4025	
1	0.27	20	4.1-16	2.7-11	2-8.1	1.6-6.5	1.4-5.4	254	16%	33%	99%	409	3%	10%	83%	-	-	-	-	-	-	-	-	ER80-04	40270-04
1	0.34	30	50-20	3.3-13	2.5-10	2.0-8.0	1.7-6.6	233	20%	39%	99%	352	6%	18%	86%	428	5%	11%	79%	551	2%	4%	60%	SR80-04	40288-04
04	0.39	40	5.8-23	3.8-15	2.9-12	2.3-9.2	1.9-7.7	219	23%	44%	99%	317	9%	23%	89%	393	7%	14%	83%	515	3%	6%	67%	MR80-04	40290-04
1	0.43	50	6.4-26	4.3-17	3.2-13	2.6-10	2.1-8.6	209	25%	47%	99%	292	11%	27%	90%	367	8%	17%	86%	488	3%	8%	71%	DR80-04	40280-04
1	0.47	60	7.0-28	4.7-19	3.5-14	2.8-11	2.3-9.4	201	27%	50%	99%	274	13%	30%	91%	348	10%	19%	87%	467	4%	9%	74%	50 Mest	
	0.51	70	7.6-30	5.1-20	3.8-15	3.0-12	2.5-10	195	29%	52%	99%	259	14%	33%	92%	332	11%	21%	89%	450	5%	10%	76%	4025	
1	0.34	20		3.3-13	i	2.0-8.0	-			22%		462	2%	6%	77%	-	-	-	-	<u> </u>	-	-	-	ER80-05	
1	0.41	30	6.1-24	4.1-16	3.1-12	2.4-9.8	2.0-8.2	274	15%	29%	95%	396	6%	13%	82%	517	3%	6%	65%	587	1%	3%	53%		40288-05
05	0.48	40	7.1-28	4.7-19	3.5-14	2.8-11	2.4-9.4	255	19%	34%	95%	355	9%	18%	85%	478	4%	8%	71%	551	2%	5%	60%	MR80-05	
"	0.53	50	7.9-32	5.3-21	4.0-16	3.2-13	2.6-11	241	21%	38%	95%	326	11%	22%	87%	450	5%	10%	75%	524	3%	6%	65%	DR80-05	40280-05
1	0.58	60	8.7-35	5.8-23	4.3-17	3.5-14	2.9-12	230	23%	41%	95%	305	13%	25%	88%	428	5%	12%	78%	503	3%	7%	68%	50 Mest	h - Red
	0.63	70	9.3-37	6.2-25	4.7-19	3.7-15	3.1-12	221	25%	44%	95%	287	14%	28%	89%	410	6%	13%	80%	486	4%	8%	71%	4025	0-00
	0.40	20	5.9-24	3.9-16	2.9-12	2.4-9.4	2.0-8.0	331	11%	18%	92%	483	2%	6%	72%	-	-	-	-	<u> </u>	-	-	-	ER80-06	40270-06
[0.48	30	7.2-29	4.8-19	3.6-14	2.9-12	2.4-10	305	15%	24%	91%	435	4%	10%	79%	544	2%	5%	61%	613	1%	3%	48%	SR80-06	40288-06
06	0.56	40	8.3-33	5.5-22	4.2-17	3.3-13	2.8-11	287	18%	27%	91%	404	6%	13%	82%	509	3%	7%	67%	579	2%	5%	54%	MR80-06	40290-06
1 00	0.63	50	9.3-37	6.2-25	4.6-19	3.7-15	3.1-12	275	21%	30%	91%	382	7%	15%	85%	483	4%	8%	71%	555	2%	6%	58%	DR80-06	40280-06
1	0.69	60	10-41	6.8-27	5.1-20	4.1-16	3.4-14	265	23%	33%	90%	364	8%	17%	87%	463	4%	9%	74%	535	3%	7%	61%	50 Mes	h - Red
	0.74	70	11-44	7.3-29	5.5-22	4.4-18	3.7-15	256	24%	35%	90%	350	9%	19%	88%	447	5%	10%	76%	519	3%	8%	64%	4025	0-00

Extremely Fine <60

VMD

Volume Median Diameter Size of the median droplet in microns (µ) for a sprayed volume. Half of the volume is made up of droplets smaller than the VMD; half is made up of droplets larger.

Very Fine 60-105µ

Fine 106-235μ

% <141μ

% Driftable Fines

Percentage of volume which is likely to drift. 141μ is now replacing 200μ as the

new standard for driftable fines.

Droplet Categories as per **ASABE S572.1** Classification (2009-current) Medium 236-340µ

Coarse 341-403µ

% **<200**μ

% Driftable Fines

Percentage of volume which is likely to drift. 200µ is shown for reference.

 141μ is used as the new standard for

driftable fines.

Very Coarse 404-502µ

Extremely Coarse 503-665µ

% <600μ

% Useful Droplets Percentage of volume which is made up of 'useful' droplets. As the distribution of useful droplets lowers, coverage is reduced.

Ultra Coarse >665µ

Strainer Mesh & Tips

Recommended Strainer mesh Mesh of strainer determined by the size of a tip. For larger tips (08+), strainers are not required. For PWM systems, typically 80 mesh inline strainers are used as well.

FOR PWM SPRAYERS

COMBO-JET® 80° Tip-Cap Performance Specifications for PWM Systems

F	Please Note	9:			
1	Flow and	l annlication	rates	chown	an

Flow and application rates shown are for water only, applied on 20" spacing.
 For applications where a uniform pattern is required, recommended

pressures are higher than in standard spray systems.
3. Cap color determined by flow rate, as per ISO standard.
4. In order to make this chart easier to use, not all available tip-cap sizes are shown. For specifications for 005, 0067, 20, 25, 30, 40, 50 & 60 size Tip-Caps,

5. Standard PWM systems have inherent flow capacity up to 1.5 USG/Min

ER80-XX TIP SERIES

TIP SERIES

MR80-XX TIP SERIES

DR80-XX TIP SERIES

SPRAY TIP PART #s

Recommended pressure varies with

SR80-XX

Recommended pressure varies with

Recommended pressure varies with

Tip	Flow Rate		Sprayer Speed Range (Rounded) @ Application Rate (US Gallons/Acre) @ 20"						VMD (Droplet Size in μ); %<141μ (Drift %); %<200μ (Drift %); %<600μ (Small Droplets)												Tip-Cap & Part No.				
Cap		PSI							80° ER Series				80° SR Series				80° MR Series				80° DR Series				Part #
No.	USGPM		5.0	7.5	10.0	12.5	15.0	VMD	<141		<600	VMD	<141		<600	VMD	<141	<200	<600	VMD	<141	<200		Strainer	not req'd
ı	0.62	30	9.1-37	6.1-24	4.6-18	3.7-15	3.0-12	345	14%	26%	88%	524	6%	10%	52%	575	5%	8%	58%	649	2%	3%	46%	ER80-08	40270-08
	0.71	40	11-42	7.0-28	5.3-21	4.2-17	3.5-14	311	18%	30%	91%	482	8%	13%	60%	532	7%	11%	65%	613	3%	5%	53%	SR80-08	40288-08
08	0.79	50	12-47	7.9-31	5.9-24	4.7-19	3.9-16	287	20%	34%	92%	450	9%	15%	66%	501	8%	14%	69%	586	4%	7%	57%	MR800-08	40290-08
	0.87	60	13-52	8.6-34	6.5-26	5.2-21	4.3-17	269	23%	37%	94%	424	10%	16%	70%	477	9%	16%	72%	565	4%	8%	61%	DR80-08	40280-08
•	0.94	70	14-56	9.3-37	7.0-28	5.6-22	4.7-19	254	25%	39%	94%	402	11%	17%	73%	458	10%	17%	75%	548	5%	9%	63%	ļ	
1	0.73	30	11-43	7.2-29	5.4-22	4.3-17	3.6-14	450	9%	16%	78%	560	5%	8%	44%	589	4%	6%	56%	648	3%	4%	46%	ER80-10	40270-10
1	0.84	40	12-50	8.3-33	6.2-25	5.0-20	4.2-17	412	11%	20%	81%	520	6%	10%	54%	553	5%	8%	61%	618	4%	6%	51%	SR80-10	40288-10
10	0.94	50	14-56	9.3-37	7.0-28	5.6-22	4.7-19	385	13%	23%	83%	489	7%	12%	60%	527	6%	10%	65%	595	5%	7%	55%	MR80-10	40290-10
1	1.03	60	15-61	10-41	7.6-31	6.1-24	5.1-20	364	15%	25%	85%	464	8%	13%	64%	507	6%	12%	68%	577	5%	8%	58%	DR80-10	40280-10
	1.11	70	17-66	11-44	8.3-33	6.6-26	5.5-22	348	16%	27%	86%	442	9%	15%	67%	490	7%	13%	70%	562	6%	9%	60%		
	0.84	30	13-50	8.3-33	6.3-25	5.0-20	4.2-17	470	9%	16%	75%	569	5%	8%	43%	638	3%	5%	47%	678	3%	4%	42%		40270-125
1,05	0.97	40	14-58	9.6-39	7.2-29	5.8-23	4.8-19	436	10%	19%	78%	535	6%	10%	50%	607	4%	7%	52%	647	3%	5%	47%	1	40288-125
125	1.09	50	16-65	11-43	8.1-32	6.5-26	5.4-22	412	11%	21%	81%	508	7%	11%	55%	584	5%	9%	56%	623	4%	6%	50%	1	40290-125
1	1.19	60	18-71 19-76	12-47 13-51	8.8-35 9.6-38	7.1-28 7.6-31	5.9-24 6.4-25	393	12%	22%	83%	486 467	8% 8%	12%	59% 62%	566 551	6%	10%	59% 61%	605 589	4% 5%	7% 8%	53% 55%	DR00-125	40280-125
	0.93	30	14-55	9.2-37	6.9-28	5.5-22	4.6-18	499	5%	11%	74%	633	4%	6%	30%	596	4%	7%	55%	718	1%	1%	34%	FR80-15	40270-15
	1.08	40	16-64	11-43	8.0-32	6.4-26	5.3-21	459	7%	14%	76%	599	5%	7%	38%	558	5%	10%	61%	682	2%	2%	41%	SR80-15	40288-15
15	1.20	50	18-72	12-48	8.9-36	7.2-29	6.0-24	430	9%	17%	78%	572	5%	8%	44%	530	6%	11%	64%	655	2%	3%	45%	MR80-15	40290-15
'"	1.32	60	20-78	13-52	9.8-39	7.8-31	6.5-26	408	10%	19%	79%	550	6%	9%	48%	509	7%	13%	67%	634	3%	4%	49%	DR80-15	4028-15
	1.43	70	21-85	14-56	11-42	8.5-34	7.1-28	390	12%	21%	80%	531	6%	10%	51%	491	8%	14%	69%	616	3%	5%	51%	21.00 10	1020 10

^{*}Droplet categories: The above chart is based on the ASABE Standard 572.1. Refer to chemical label to verify which ASABE S572.1 categories should be followed.

Extremely Fine <60

Recommended Pressure

Pressure Range for Tips For PWM systems, the pressure loss through system components is accounted for in these charts. Specified pressure in chart is boom pressure. Additional solenoid wear may occur for pressures above 60PSI

Very Fine 60-105u

Fine 106-235µ

ASABE Droplet Categories

Color Classifications

The colors associated with the VMD is

based on an ASABE standard for droplet

size categorization. See categories and

colors above. Refer to wilger.net for older

ASABE standard S572.

Medium 236-340u

Coarse 341-403u

Duty Cycles

Effective run time of PWM

Since PWM systems hold pressure

constant, they adjust rates by the length

of time the solenoids stay open (the duty

cycle). Duty cycle is calculated by dividing

your current speed into the max speed

for that tip, Ideal operating duty cycles

are 40-100%.

Droplet Categories as per **ASABE S572.1** Classification (2009-current) Very Coarse 404-502u

Extremely Coarse 503-665u

Pre-orifice Length & Color Differences in tip pre-orifices Pre-orifice color and length vary for some tips, SR-series pre-orifices will vary in color from the color of the cap. MR & DR pre-orifices will be the same color as the cap. Pre-orifices for high volume tips use

a longer pre-orifice.

Ultra Coarse >665µ

Using Tip Wizard

Same search, different results PWM systems use plumbing components that cause more in pressure loss when compared to standard spray systems. Tip Wizard accounts for those pressure drops, and also provides crucial duty cycle information as well

Multi-tip spraying with Pulse Width Modulation Technology

Pulse Width Modulation (PWM) provides the ability to hold tip pressure constant; therefore, holding the droplet size constant as well.

This holds true with multi-tip spraying as well.

As a standard, PWM systems use one solenoid per nozzle body. For best utilization of PWM technology, a dual tip adapter [left] is used.

Spraying with two seperate outlets [right] is possible, but the outlet not controlled by a solenoid will be controlled by the auto-rate controller.

To use Tip Wizard to help select a multi-tip setup, simply split the total flow rate into two (or more) parts and ensure the tips selected can operate within the same duty cycle range and pressures.



Example Rate: 10 US Gallons/Acre; Speed: 15 MPH; Nozzle Spacing: 20"; Target Droplet Size: 400 microns (Systemic Herbicide)

If the total application is 10GPA, the effective rates per tip must add up to 10GPA. For simplicity, split the flow in equal parts; for example, two tips applying 5GPA. While consulting the tip charts, a suitable choice might be the MR80-04 at ~40PSI, with effective volume of 5GPA per tip. The droplet size is right around 400microns, and max travel speed (15MPH) is at a ~70% duty cycle.